

**PACKAGED ICE**

## Model 540 Form, Fill & Seal

Easy to operate and maintain, the HAMER Brand Model 540 ice bagging machine provides versatility and high speed in fully automated bagging of packaged ice. Form, fill and heat seal all popular bag sizes with the flexibility to add options like gussets and in-bag handles. This ice bagging machine comes complete with a volumetric filler with variable speed controls for high-speed ice dosing.

The HAMER Model 540 features Easy Run™ Hot Air Sealer.



# HAMER Model 540

## FORM, FILL & SEAL BAGGING AUTOMATION

### FEATURES

- Labor savings and increased productivity typically equal to one year investment payback
- Bag cost savings of up to 20% and less storage space with pre-printed, center-fold poly film compared to premade, open mouth bags
- Corrosion-resistant, 304 stainless steel, heavy-duty construction for easy cleaning and servicing
- Field proven belt path, bag top sealer and jaw designs reduce the number of moving parts, reducing the need for operator adjustment
- Designed for fast changeover to accommodate multiple bag sizes
- AC variable speed-controlled volumetric feeder and AC variable speed-controlled heat sealer make matching conveyor speeds fast and easy
- Automatic bag venting
- Easy view low product level light
- Industrial sealed operator switches
- Simplified lever style jaw assembly
- Serpentine belt path eliminates pulley adjustment
- Extruded film belts improve reliability
- Monochrome touch screen operator control
- 24V DC Single control panel
- Hand-held remote control

### SPECIFICATIONS

- Dimensions: 174"L x 35"D x 55"H
- Clearance: 3-ft clearance recommended all sides
- Capacity: Bag Sizes 11" to 18" and 20" wide, 14" to 35" length
- Poly Thicknesses: 1.75 mil minimum
- Air requirements: 1 ea. 30 CFM @ 80 PSI
- Electric requirements: 1 ea. 220V, Single Phase, 60 Hz, 60 FLA
- Speed: 40+ bags/minute
- Installation Requirements: Individual model requirements are available upon request

Specifications may be subject to change without notice.

### OPTIONS

- Date Coder
- Bag Bottom Gusset Former
- Bag Top Trimmer
- Handle Former
- 35" Roll Holder
- Core Lift Chuck for 35" Rolls
- 35" Portable Roll Stand
- Color touch screen operator control



Model 540 pictured with optional color touch screen.



Heat sealed bags reduce bag cost, increase display space and provide a safe "tamperproof" package.

Increase your packaged bag revenue by adding convenience features, such as zipper or handle.



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