



BPTS-6000 and ECO-Tunnel Shown



**Tray Supported Product Shown** 

#### Modular design for different configurations:

- Unsupported multipacks
- Pad supported packs and unsupported multipacks
- Tray/pad supported packs and unsupported multipacks

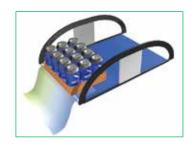
ARPAC's BRANDPAC® BPTS-6000 continuous motion inline combination shrink wrapping machine is designed to serve a wide range of industries. At speeds up to 80 bundles or 45 trays/pads per minute, this rugged system helps minimize labor requirements and increases production output.

The system offers built-in flexibility for quick changeover between running unsupported product and product on a pad or tray.

By combining product accumulation, tray/pad forming, loading and film overwrapping into a single compact system, the BPTS-5000 is well suited to handle a wide range of product configurations and applications including: plastic bottles, cans, boxes, folding cartons, bags and glass jars.

ARPAC's BRANDPAC® BPTS-5000 is easily integrated into new and existing production lines with other ARPAC packaging equipment.

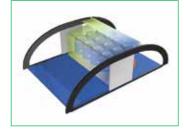
# THE PROCESS FOR BOTTOM OVERLAP WRAPPING



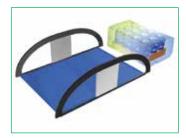
Servo Controlled Film Feed for Exact Print Registration



Film Cut from the Supply Roll



Smooth Motion Wrapping



**Bottom Overlap Wrapped Sleeve to Shrink Tunnel** 

# Combination Pad, Tray And Unsupported Print Registered Film Multipacker



**Product Accumulation** 



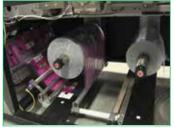
Tray Forming and **Loading Section** 



Blank Magazine



**Overwrap Section** 



Inline Film Rack and Film **Splicing Bar for Quick** and Easy Film Changeover



**User-Friendly Operator Controls** 



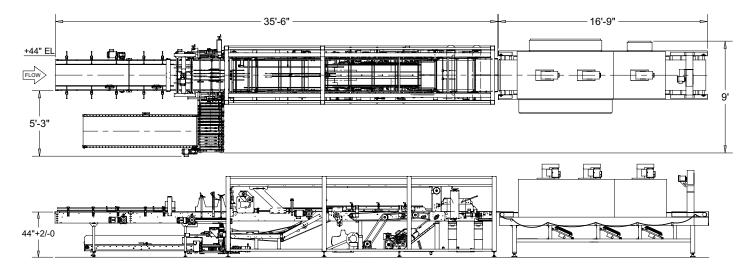
Standard Nordson ProBlue® Glue Unit

#### **MACHINE FEATURES**

- Printed film registration for accurate placement of printed
- Heavy-duty frame construction with welded joints for high at finish that provides a durable scratch resistant surface and prevents corrosion
- Fully guarded for safety and easy access
- Gentle product handling for tall bottles and other unstable products
- Servo-driven film feed can adapt to a wide range of film lengths and is low maintenance
- Inline film rack and film splicing bar for quick and easy film changeover
- Allen-Bradley® programmable controller
- ARPAC operator interface features a color touchscreen with message display and self-diagnostics
- Pass through mode can be activated when wrapper is not operating, eliminating need for bypass conveyor
- Cooling section at the tunnel exit
- Low film alert warns that a changeover may soon be necessary
- Central point lubrication for routine maintenance without stopping production
- Right or left hand operator station and film rack is available
- Variety of infeed and product accumulation devices available

## **APPLICATIONS**

- · Plastic bottles
- Glass bottles and jars
- Folding cartons
- Liquid filled boxes
- Grease tubes
- Cans
- Multipacks



#### **SPECIFICATIONS**

#### Speed

 Output speed: up to 80 bundles or 45 trays per minute depending upon product specifications

#### **Power Requirements**

- Electrical
- 460VAC, 3Ph, 60Hz
  Other voltages available on request
- Pneumatic
- 80psi, 30 CFM at 45 cycles/min

#### **Product Range**

- Width (across machine): 6"-20"
- Length (flow direction): 3"-12"
- Height: 3"-12"

## **Packaging Types**

Unsupported Pad Supported Tray Supported

## Film

• Film width: 30" max., 10" min

· Clear, print registered or randomly printed

• Film roll diameter: up to 21" with a 3" core

Optimal film gauge: 1.75 mil to 2.5 mil

Film type: polyethylene

# **OPTIONS**

- · Air or servo lane divider
- Stainless steel construction
- NEMA 4X electrical cabinet for washdown environments
- Various infeed and collation options
- · Tray wrapping kit
- Dual lane

# **HEADQUARTERS**

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### **CONTACT US**

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